









Fresatura		P	M	K	N	S	H
	RK400	P10-P30	M10-M25	K10-K20			
	fz	0,08-0,15	0,08-0,15	0,08-0,15			
	ap	1-7,5	1-7,5	1-7,5			
	VC	30-70	30-50	70-90			
	RK400	P10-P30	M10-M25	K10-K20			
	fz	0,08-0,17	0,06-0,16	0,06-0,15			
	ap	0,3-1,8	0,3-1,4	0,3-1,8			
	VC	100-200	80-170	120-230			
	RK400	P10-P30	M10-M25	K10-K20			
	fz	0,10-0,20	0,08-0,16	0,08-0,18			
	ap	0,3-2,5	0,3-2	0,3-2,5			
	VC	120-250	80-170	120-230			
	TIN	P25-P40	M20-M40	K20-K40			
	fz	0,02-0,04	0,02-0,04	0,02-0,04			
	ap	0,5-1,5	0,5-1,5	0,5-1,5			
	VC	30-70	30-50	50-90			
WCHX 040102FN-BAL LW610	NK15			K10-K20			
WCHX 040104FN-BAL LW610							
WCHX 05T102FN-BAL LW610							
WCHX 05T104FN-BAL LW610							
WCHX 060202FN-BAL LW610							
WCHX 060204FN-BAL LW610							
WCHX 070304FN-BAL LW610							
WCHX 070308FN-BAL LW610							
WCHX 090304FN-BAL LW610							
WCHX 090308FN-BAL LW610							
WCHX 10T304FN-BAL LW610							
WCHX 10T308FN-BAL LW610							
WCHX 130508FN-BAL LW610							
							
	ap						
	VC				120-230		
WCHX 040102EN-BFM LCP25T	RK400	P25-P40	M20-M40	K20-K40			
WCHX 040104EN-BFM LCP25T							
WCHX 05T102EN-BFM LCP25T							
WCHX 05T104EN-BFM LCP25T							
WCHX 060202EN-BFM LCP25T							
WCHX 060204EN-BFM LCP25T							
WCHX 070304EN-BFM LCP25T							
WCHX 070308EN-BFM LCP25T							
WCHX 090304EN-BFM LCP25T							
WCHX 090308EN-BFM LCP25T							
WCHX 10T304EN-BFM LCP25T							
WCHX 10T308EN-BFM LCP25T							
WCHX 130508EN-BFM LCP25T							
							
	ap						
	VC	110-200	90-160	120-180			