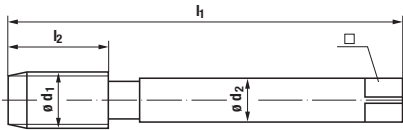


Acciaio
<850
N/mm²

<850 N/mm² - FILETTATURA UNC



	A05768	A05065	A05770	A05067
	Format	Tkn	Format	Tkn
Norma	DIN 2184/1	DIN 2184/1	DIN 2184/1	DIN 2184/1
Tolleranza	2B	2B	2B	2B
Materiale	HSS-E	HSS-E	HSS-E	HSS-E
Rivestimento	Non rivestito	Vaporizzato	Non rivestito	Vaporizzato
Destro / Sinistro	Destro	Destro	Destro	Destro
Angolo elica				
Imbocco				
Emulsione / Olio	E 0	E 0	E 0	E 0
Cieco / Passante				
Vc min / Vc max (m/min)	10	12 / 25	10	10 / 25
Vc min / Vc max (m/min)	8	8 / 10	8	6 / 10
Vc min / Vc max (m/min)	6		6	
Vc min / Vc max (m/min)		8 / 10		
Vc min / Vc max (m/min)		15 / 25		10 / 20
Vc min / Vc max (m/min)	20	12 / 20	12	5 / 15
Vc min / Vc max (m/min)				

UNCxFiletti per pollice	Preforo (mm)	ø d1 (mm)	ø d2 (mm)	□ (mm)	L1 (mm)	L2 (mm)	A05768		A05065		L2 (mm)	A05770		A05067		
							Finale Codice	€	Finale Codice	€		Finale Codice	€	Finale Codice	€	
UNC N°2x56	1,85	2,184	2,8	2,1	45		0001	---	◇							
UNC N°3x48	2,1	2,515	2,8	2,1	50		0003	---	◇							
UNC N°4x40	2,35	2,845	3,5	2,7	56	11	0005	---	◇	0001	---	◆	7	0001	---	◇
UNC N°5x40	2,65	3,175	3,5	2,7	56		0007	---	◇					0003	---	◇
UNC N°6x32	2,85	3,505	4	3	56	12	0009	---	◇	0003	---	◆	8	0005	---	◇
UNC N°8x32	3,5	4,166	4,5	3,4	63	13	0011	---	◇	0005	---	◆	8	0007	---	◇
UNC N°10x24	3,9	4,826	6	4,9	70	14	0013	---	◇	0007	---	◆	11	0009	---	◇
UNC N°12x24	4,5	5,486	6	4,9	80		0015	---	◇					0011	---	◇
UNC 1/4x20	5,1	6,35	7	5,5	80	16	0017	---	◇	0009	---	◆	13	0013	---	◇
UNC 5/16x18	6,6	7,938	8	6,2	90	18	0019	---	◇	0011	---	◆	14	0015	---	◇
UNC 3/8x16	8	9,525	9	8	100	20	0021	---	◇	0013	---	◆	16	0017	---	◇
UNC 7/16x14	9,4	11,113	8	6,2	100	22	0023	---	◇	0015	---	◆	18	0019	---	◇
UNC 1/2x13	10,8	12,7	9	7	110	25	0025	---	◇	0017	---	◆	20	0021	---	◇
UNC 9/16x12	12,2	14,228	11	9	110									0023	---	◇
UNC 5/8x11	13,5	15,875	12	9	110	30	0027	---	◇	0019	---	◆	24	0025	---	◇
UNC 3/4x10	16,5	19,05	14	11	125	33	0029	---	◇	0021	---	◆	25	0027	---	◇
UNC 7/8x9	19,5	22,225	18	14,5	140		0031	---	◇					0029	---	◇
UNC 1x8	22,25	25,4	18	14,5	160		0033	---	◇					0031	---	◇